**STEP 11: ATTACH CPU HOLDER OR ACCESSORY RAIL (Optional)**

Attach Accessory Rail

- a. Screw the V6 rail mount to the V6 Accessory Mount using the flat head screws and supplied 4mm Allen wrench.
- b. Insert the rail through the V6 Mount, measuring both ends of the rail to ensure it is centered, or positioned as required.
- c. Tighten the 4 set screws under the V6 rail mount using the 2mm Allen wrench and snap the front cover back on the mount.

Attach CPU Holder to Accessory Mount

- a. Align the CPU Holder with the vertical holes in the center of the Accessory Mount. Attach with the two M6 Screws provided with the CPU Holder. Tighten with Hex Key D to secure.
- b. Insert the rail through the V6 Mount, measuring both ends of the rail to ensure it is centered, or positioned as required.
- c. Tighten the 2 set screws under the V6 rail mount using the 2mm Allen wrench and snap the front cover back on the mount.

**ATTACH CPU HOLDER TO WALL**

- a. To mount CPU Holder directly to wall, use the provided CPU Wall Mount Spacer and the provided Pan Head Self-Tapping Screws. Please refer to Step 1a on this directions sheet and read the hardware recommendations, but note that in this instance (for the CPU Holder), you should use the Pan Head Self-Tapping hardware, as opposed to the Flat Head hardware listed in the Step 1a directions.
- b. Drill hole in wall for top through-hole of CPU holder at desired height/location, and install appropriate fastener per the recommendations in Step 1a.
- c. Place CPU Wall Mount Spacer between CPU Holder and wall and align their holes. Using the appropriate hardware, fix CPU Holder to wall. Insert Pan Head Self-Tapping Screw through the top through-hole of CPU Holder and through the CPU Wall Mount Spacer, and into the wall stud or mounting board.
- d. Use a level to ensure CPU Holder is level. Mark lower through-hole location on wall (this hole is either of the two recessed through-holes on the CPU Holder).
- e. Pre-drill a lower mounting hole in the spot in the wall that you have just marked in Step d, and install appropriate fastener.
- f. Fasten CPU Holder with appropriate hardware in lower hole. Be sure to properly tighten screws.

**V6 INSTALLATION HARDWARE**

- (4) Extended VESA Bracket Screws
- (4) Standard VESA Bracket Screws
- (4) Track Mounting Screws
- (4) 3M Dual Lock Coins
- (4) Plastic Spacers
- (4) Keyboard Tray Screws
- (2) CPU Wall Mount Screws

**OPTIONAL COMPONENTS**

- (4) M6 Screws
- (2) 66" 12" 27" 37" 47" 57"

**ADDITIONAL HARDWARE REQUIRED**

- Electric drill
- Hex Key A (2 mm)
- Hex Key B (2.5 mm)
- Hex Key C (3 mm)
- Hex Key D (4 mm)
- Hex Key E (5 mm)

**STEP 2: ADJUST ARM MOUNT LOCATION**

**Note:** Assuming the Track was mounted to the wall at the recommended height, the Arm Mounts will already be in the correct ergonomic position for the majority of people for standing use unless a Solo Arm will be used, in which case the Mount must be adjusted so that the keyboard platform is no higher than 48” when arm is in its highest adjustment range.

**Change Position of Arm Mount Location**

- a. Loosen the Friction Feet with Hex Key C.
- b. Slide each Mount up or down the Track to the desired location.
- c. Tighten the Feet. You must tighten down the Friction Feet in order to complete installation of the Arm Mount to the Track. The Arm Mount will not be able to support any weight if it is not tightened down first. Feet must be tightened down to a torque of 30 in-lbs. [3.4 Nm] to ensure safe operation.

**Note:** It is recommended to position the Mounts in a detent to allow for the best possible Cover fit in step 10.

**Attach the Arm Mount Covers to the Arm Mounts**

- a. Align one side of the Cover inside of the Track channel.
- b. Push in the Crush Rib on that side. By pushing at the top corner at the opposite side, feed the side into the channel, running fingers down the side and pushing in the Crush Rib at the bottom. Push on the middle of the Cover to engage the snap feature.

**Note:** User must install the Arm Mount Covers before the Arms otherwise they cannot be put onto the Track.
**STEP 3: ATTACH MONITOR AND KEYBOARD ARMS OR SOLO ARM**

**Attach Monitor Arm**
- Remove Set Screws on Arm Mounts.
- Drop pin of Monitor Arm and Keyboard Arm, or Solo Arm into hole of upper Arm Mount. Screw in the Set Screw with Hex Key A.
- After arms are in place screw Set Screw back into place.

**Example of Standard Arms**

**Example of Solo Arm**

**STEP 4: ATTACH KEYBOARD TRAY TO KEYBOARD ARM**

- Place Keyboard Tray on top of Keyboard Arm and align holes.
- Fasten Keyboard Tray to Keyboard Arm using 6-Knob Tray Installation Screws.
- Attach Palm Rest to Keyboard Tray.

**STEP 5: ATTACH KEYBOARD TO KEYBOARD TRAY**

- Place 8M Dual Lock Coins on the underside of Keyboard.
- Once attached, remove the film from the exposed sides of Dual Lock Coins and attach Keyboard Tray.

**STEP 6: ATTACH VISA BRACKET TO MONITOR**

- Place VESA Bracket in position on back of monitor with slots (A) on the left and right. Attach using a 8 Standard VESA Bracket Screws provided. VESA Bracket can accommodate 75mm and 100mm hole patterns. For the hole pattern, you may also use screws that came with your monitor.
- If mounting space for 75mm VESA bracket is absent, insert it back on monitor, place the 4 Plastic Spacers (B) between VESA Bracket and monitor (if not with hole pattern), and using the 4 Extended VESA Bracket Screws (C), attach through the Spacers.

**STEP 7: ATTACH MONITOR TO MONITOR ARM**

- Slide VESA Bracket into Ball Joint until it clicks.
- To remove, depress Quick-Release Tab and slide monitor up and away from Arm.
- If security is required, tighten Security Screw using Hex Key A.

**STEP 8: ATTACH ACCESSORY MOUNT TO TRACK (Optional)**

**Attach Accessory Mount to Track**
- Vertically insert Accessory Mount into the Track cavity. Push down.
- Rotate the Mount until it is horizontal.
- The Spring Feet will engage, allowing the user to slide the Mount up or down to the desired position.
- Using Hex Key C, you must tighten down the friction Feet in order to complete installation of the Accessory Mount to the Track. The Accessory Mount will not be able to support any weight if it is not tightened down first. Feet must be tightened down to a torque of 30 in-lbs (3.4 Nm) to ensure safe operation.
- **Note:** It is recommended to position the Mounts in a detent to allow for the best possible Cover fit in step 9.

**Attach the Accessory Mount Cover to the Accessory Mount**
- Note the up arrow on the back of the Cover to determine which side is up.
- Align one side of the Cover inside of the Track channel. Push in the Crush Rib on that side.
- By pushing at the top corner at the opposite side, feed the side into the channel, running fingers down the side and pushing in the Crush Rib at the bottom.
- **Note:** You must install the Accessory Mount Cover before attaching accessories otherwise the Cover cannot be put onto the Track.
- To remove the Accessory Mount, loosen the Feet (if necessary), push Accessory Mount into Track and rotate to pull out.

**STEP 9: ROUTE CABLES**

- Cables
  - Route cables through the central channel of the Track which runs from the Top Cap, through the Mounts and any Accessory Mount(s).
  - Route through the Bottom Cap, which allows room for most common electrical plugs to pass through.
- **Monitor Cables**
  - The MM includes a cable management system to keep Keyboard cables organized and protected. Start by inserting cables into the top of the Upper Arm.
  - Route cables across the bottom of the Upper Arm and around to the top of the Lower Arm. Insert cables into groove on top of the Lower Arm. Place Arm Cover onto the Lower Arm so that the grooves interlock. Slide Arm Cover up until it snaps in place.
- **Keyboard and Mouse Cables**
  - The Keyboard includes a cable management system (underneath the Keyboard) to keep Keyboard cables organized and protected. Start by inserting cables into the top of the Upper Arm.
  - Route cables across the bottom of the Upper Arm and around to the top of the Lower Arm. Insert cables into groove on top of the Lower Arm. Place Arm Cover onto the Lower Arm so that the grooves interlock. Slide Arm Cover up until it snaps in place.

**STEP 10: ATTACH CABLE COVERS**

**Note:** Cable Openings can be used if wires need to exit Track at certain location along the Track.

**Cables**
- Route cables through the central channel of the Track which runs from the Top Cap, through the Mounts and any Accessory Mount(s).
- Route through the Bottom Cap, which allows room for most common electrical plugs to pass through.

**Keyboard and Mouse Cables**
- The Keyboard includes a cable management system (underneath the Keyboard) to keep Keyboard cables organized and protected. Start by inserting cables into the top of the Upper Arm.
- Route cables across the bottom of the Upper Arm and around to the top of the Lower Arm. Insert cables into groove on top of the Lower Arm. Place Arm Cover onto the Lower Arm so that the grooves interlock. Slide Arm Cover up until it snaps in place.

**MONITOR WEIGHT ADJUSTMENT**

- Your monitor should move up and down easily and stay in place once adjusted. If it is difficult to adjust or moves without assistance, it is not properly counterbalanced. Use Hex Key C to adjust Tension Screw (A) located in the Upper Arm of the VESA. Turn the Tension Screw clockwise to increase tension for larger heavier monitors. Turn the Tension Screw counterclockwise to decrease tension for smaller lighter monitors.
- **Note:** Monitor should never exceed 45 lbs (19.9 kg).
- If further tension adjustment is required, tension can be fine tuned via the half Roloc/durodec friction discs (B) located on the side of the MM’s Upper Arm. Use Hex Key B to turn the screws on each friction disc clockwise to increase friction. Turn each screw counterclockwise to decrease friction. Be sure to apply the same amount of rotation to each screw.

**STEP 8: ATTACH CABLE COVERS**

**Attach Cable Covers**
- Align one side of the Cover inside of the Track channel.
- Pushing at the top corner at the opposite side, feed the side into the channel, running the fingers down the side until the Cover is in place.